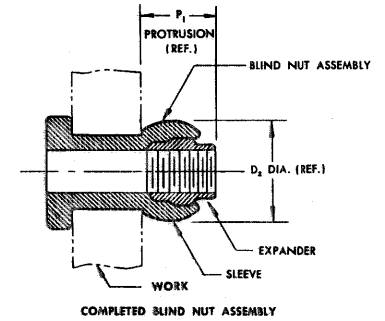


SLEEVE AND EXPANDER ASSEMBLED ON MANDREL, INSERTED INTO WORK, READY TO SET.



BLIND NUT ASSEMBLY		BN326 SLEEVE						BB405LH EXPANDER				HOLE PREPARATION		PROTRUSION AFTER INSTALLATION		
FIRST DASH NUMBER		FIRST DASH NUMBER	A	B GRIP RANGE 0-1/4	B GRIP RANGE 1/4-1/2	B GRIP RANGE 1/2-1 1/4	D	H	PART NUMBER	D1	L	THREAD	J HOLE DIA.		P1	D2
-1032		-1032	.505 .475	.380	.420	.460	.312 .309	.110 .100	BB405LH -1032	.309	.307	10-32 UNF-3B LEFT HAND	.319 .313		.350	.410

GENERAL NOTES	<p>BN326 SLEEVE</p> <p>1. Concentricity: Hole to "D" diameter within .005 TIR; head to "D" diameter within .010 TIR.</p> <p>CODE: First dash number indicates size of bolt to be used. Second dash number indicates grip length (thickness of work) in 16ths.</p> <p>EXAMPLE: BN326-1032-12 = Sleeve for 10-32 bolt, 3/4 grip length.</p>	<p>BB405LH EXPANDER</p> <p>1. Threads per MIL-S-7742.</p> <p>2. Letters "LH", groove, and black color indicate left hand thread.</p> <p>CODE: Dash number indicates Expander used in assembly.</p> <p>① EXAMPLE: BB405LH-1032 = Expander for 10-32 bolt, cadmium plate, Type I.</p>	<p>BN519LH BLIND NUT ASSEMBLY</p> <p>CODE: First dash number indicates size of bolt to be used. Second dash number indicates grip length (thickness of work) in 16ths. Letters "LH" after basic assembly indicate left hand thread.</p> <p>EXAMPLE: BN519LH-1032-12</p> <ul style="list-style-type: none"> └ 3/4 Grip Length └ For 10-32 Bolt (Left Hand Thread) └ Blind Nut Assembly which includes: BN326 Sleeve and BB405LH Expander <p>U.S. Patent 2,959,999. Foreign patents issued and pending. *Trademark</p>	
	MATERIAL	Type 305 stainless steel per QQ-S-763.	Type 431 stainless steel per Spec. QQ-S-763.	<p>TITLE</p> <p>BLIND NUT* ASSEMBLY (LEFT HAND THREAD)</p> <p>PROTRUDING HEAD STYLE</p>
	HEAT TREAT		125,000 psi shear minimum.	
FINISH	Sandblast.	Cadmium plate per QQ-P-416, Type I, Class 3. Color: Black.	<p>DRAWN DATE APPROVED DATE REVISION DATE</p> <p>2-11-67 2-14-67</p> <p>② RKH 1-22-68</p> <p>DRAWING NUMBER</p> <p>BN519LH</p>	

BN519