

HI-LOK COLLARS

PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 70	SHEAR	2024	1/16	STD	HL79	
HL 70U	SHEAR	2024	1/16	STD	HL79U	NO LUBE,USE HL79U-6 & LARGER
HL 71	SHEAR	302SST	1/16	STD		AUTO FEED
HL 72	TENSION	347FM	1/16	STD	HL272	
HL 73	TENSION	17-4PH	1/16	STD	HL273	
HL 74		M252 NICKEL				
HL 75	TENSION	303SST	1/16	STD	HL375	SELF-ALIGNING
HL 76		NICKEL ALLOY	test			
HL 77	SHEAR	2024	1/16	STD	HL377	USE ON ALUMNIUM PINS ONLY
HL 77DR	SHEAR	2024	1/16	STD	HL377DR	USE ON ALUMNIUM PINS ONLY
HL 78	TENSION	A-286	1/16	STD	HL278	
HL 78GZ	TENSION	A-286	1/16	STD		SPECIAL HIGH TEMP. APPL.
HL 78K	TENSION	A-286	1/16	STD		
HL 79	SHEAR	2024	1/16	1/34	HL84	1/34 O/S FOR HL70
HL 79U	SHEAR	2024	1/16	1/64		NO LUBE, 1/64 O/S FOR HL70U
HL 80	SHEAR	2024	1/16	1/64	HL84	
HL 81	TENSION	303SST	1/16	STD		
HL 82	SHEAR	2024	1/16	STD	HL382	SELF-ALIGNING
HL 83	SHEAR	2024	3/32	STD	HL783	SELF-ALIGNING

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 84	SHEAR	2024	1/16	1/32	HL279	1/32 O/S FOR HL79 & HL80
HL 84U	SHEAR	2024	1/16	1/32		NO LUBE
HL 85	TENSION	303SST	1/16	1/64		
HL 86	TENSION	303SST	1/16	STD	HL87	
HL 86FN	TENSION	303SST	1/16	STD	HL93FN	
HL 86GB	TENSION	303SST	1/16	STD		HS SPEC. 387
HL 86GU	TENSION	303SST	1/16	STD	HL87N	NO LUBE
HL 86N	TENSION	303SST	1/16	STD	HL87N	NO LUBE
HL 86UG	TENSION	303SST	1/16	STD	HL93UG	
HL 86UJ	TENSION	303SST	1/16	STD	HL93UJ	
HL 87	TENSION	303SST	1/16	1/32	HL93	
HL 87GU	TENSION	303SST	1/16	1/64		1/64 O/S FOR HL86N
HL 87N	TENSION	303SST	1/16	1/64		1/64 O/S FOR HL86N
HL 87UG	TENSION	303SST	1/16	1/64	HL1393UG	
HL 88	SHEAR	INCONEL X-750	1/16	1/64		
HL 89	TENSION	17-4PH	1/16	1/64	HL289	SELF-ALIGNING
HL 90	SHEAR	2024	3/32	STD	HL91	
HL 91	SHEAR	2024	3/32	1/64	HL92	1/64 O/S FOR HL90
HL 92	SHEAR	2024	3/32	1/32		1/32 O/S FOR HL90

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 93	TENSION	303SST	1/16	1/32	HL287	1/32 O/S FOR HL87
HL 93FN	TENSION	303SST	1/16	1/32		1/32 O/S
HL 93UG	TENSION	303SST	1/16	1/32		1/32 O/S
HL 93UJ	TENSION	303SST	1/16	1/32		1/32 O/S
HL 94	SHEAR	303SST	1/16	1/32	HL294	
HL 94GB	SHEAR	303SST	1/16	1/64		HS SPEC 387
HL 95	SHEAR	303SST	1/32	STD		
HL 96	TENSION	17-4PH	1/32	STD		
HL 97	SHEAR	A-286	1/16	STD	HL197	
HL 97GS	SHEAR	A-286	1/16	STD		
HL 97GZ	SHEAR	A-286	1/16	STD		
HL 97VZ	SHEAR	A-286	1/16	STD		
HL 98	TENSION	M252 NICKEL	1/32	STD		
HL 170	SHEAR	2219	1/16	STD		
HL 171	SHEAR	2219	1/16	STD		SELF-ALIGNING
HL 172	SHEAR	6061	1/16	STD		
HL 174	TENSION	A-286	1/16	1/64		SEALING
HL 175	SHEAR	303SST	1/16	1/64	HL675	SELF-ALIGNING
HL 175GB	SHEAR	303SST	1/16	1/64		HS SPEC 387

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 175LP	SHEAR	303SST	1/16	1/64		
HL 176	SPECIAL	303SST	1/16	STD		SEALING, SPECIAL
HL 177	SHEAR	2024	1/16	STD	HL577	USE ON ALUMNIUM PINS ONLY
HL 178	SHEAR	2024	1/16	STD		SPECIAL APPL.
HL 179						
HL 180	SPECIAL	A-286				HONEYCOMB APPL
HL 181	SPECIAL	A-286				HONEYCOMB APPL
HL 182	SHEAR	2024	1/16	1/64		SELF-ALIGNING
HL 183	SHEAR	7075				
HL 184		C-1187	1/16	STD		
HL 185	SHEAR	A-286	1/16	1/64	HL685	SELF-ALIGNING
HL 186	SPECIAL	303SST	1/16	1/64		SEALING
HL 187	TENSION	303SST	1/16	1/64		
HL 188	SPECIAL	INCONEL X-750	1/16	1/64		
HL 189	TENSION	INCONEL 718	1/16	1/64		
HL 190	SPECIAL	6AL-4V	1/16	1/64		
HL 191	SPECIAL	A-286	1/16	1/64		
HL 192	SHEAR	6061	3/32	1/32		
HL 193	TENSION	303SST	1/16	1/64		DOUBLE HEX

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 194	TENSION	17-4PH	1/16	1/64		DOUBLE HEX
HL 195	SHEAR	2024				
HL 196	SHEAR	A-286	1/16	1/64		DOUBLE HEX
HL 197	SHEAR	A-286	1/16	1/32		1/32 O/S FOR HL97
HL 197GS	SPECIAL	A-286	1/16	1/32		
HL 198	TENSION	6AL-4V	1/16	1/64		
HL 199	SPECIAL	6AL-4V	1/16	STD		
HL 270	SPECIAL	7075	1/16	STD		
HL 271		7075				
HL 272	TENSION	347FM	1/16	1/64		
HL 273	TENSION	17-4PH	1/16	1/34	HL373	1/34 O/S FOR HL73
HL 274	SHEAR	6AL-4V	1/16	1/64		SEALING
HL 275	TENSION	A-286	1/16	1/64		SELF-ALIGNING
HL 276	SHEAR	6AL-4V	1/16	1/64		SELF-ALIGNING
HL 277	SHEAR	2024	1/16	STD		NO LUBE
HL 278	TENSION	A-286	1/16	1/64	HL478	1/64 O/S FOR HL78
HL 279	SHEAR	2024	1/16	3/64		3/64 O/S FOR HL84
HL 280	TENSION	6AL-4V	1/16	1/64		SELF-ALIGNING
HL 281	TENSION	303SST	1/16	1/64		DOUBLE HEX

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 282	SPECIAL	7075	1/16	1/64		SELF-ALIGNING
HL 283	SPECIAL	303SST	1/16	1/64		SEALING
HL 284	SPECIAL	ALLOY STEEL	1/16	1/64		SEALING
HL 285	SPECIAL	303SST	1/16	1/64		
HL 286	TENSION	303SST	1/16	STD		
HL 287	TENSION	303SST	1/16	3/64		3/64 O/S FOR HL93
HL 288	SHEAR	17-4PH	1/16	1/64		SELF-ALIGNING
HL 289	TENSION	17-4PH	1/16	1/32		SELF-ALIGNING 1/32 O/S FOR HL89
HL 290	TENSION	6AL-4V	1/32	STD		SPECIAL
HL 291	SHEAR	2024	1/32	STD		DOUBLE HEX, USE ON TAPER LOK
HL 292	SHEAR	2024	1/32	STD		DOUBLE HEX, USE ON TAPER LOK
HL 293	TENSION	347FM	1/16	1/32		
HL 294	SHEAR	303SST	1/16	1/32	HL394	1/32 O/S FOR HL94
HL 295		7075				
HL 296	SPECIAL	2024	1/32	STD		USE ON TAPER LOK
HL 297	SHEAR	A-286	1/16	1/64		SELF-ALIGNING
HL 298	SHEAR	6AL-4V	1/32	1/64		
HL 299	SHEAR	2024	1/32	STD		DOUBLE HEX, USE ON TAPER LOK
HL 370	SHEAR	2024	1/32	1/64		

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 371	TENSION	2024	1/16	1/64		
HL 372		SST				
HL 373	TENSION	17-4PH	1/16	1/32		1/32 O/S FOR HL73
HL 374	SHEAR	2024	1/16	1/64		SEALING
HL 375	TENSION	303SST	1/16	1/32		SELF-ALIGNING
HL 376	SPECIAL	6AL-4V	1/16	STD		SEALING
HL 377	SHEAR	2024	1/16	1/32		USE ON AL. PINS ONLY 1/32 O/S FOR HL77
HL 378	TENSION	A-286	1/16	1/64		
HL 379	SHEAR	6AL-4V	1/16	1/64		
HL 380		A-286				
HL 381		A-286				
HL 382	SHEAR	2024	1/16	1/32		SELF-ALIGNING 1/32 O/S FOR HL82
HL 383	SPECIAL	6AL-4V	1/16	STD		SEALING
HL 384	SHEAR	2024	1/16	1/64		SEALING
HL 385	SPECIAL	C-1137	1/16	STD		AUTO FEED
HL 386	SPECIAL	C-1137	1/16	STD	HL787	SPECIAL APPL
HL 387	TENSION	303SST	1/16	1/64		SEALING
HL 388	SPECIAL	TI-50A	1/16	STD		SPECIAL APPL
HL 389	SHEAR	6AL-4V	1/16	1/64		

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 390	SHEAR	PH13-8MO	1/16	1/64		
HL 391	SPECIAL	PH13-8MO	1/16	1/64		
HL 392	TENSION	PH13-8MO	1/16	1/64		
HL 393	TENSION	303SST	1/16	1/32	HL287	
HL 394	SHEAR	303SST	1/16	3/64		3/64 O/S FOR HL294
HL 395	SHEAR	TI-50M	1/16	STD		USE WITH HL334 & HL335 PINS
HL 396	TENSION	17-4PH	1/32	1/64		DOUBLE HEX
HL 397	TENSION	303SST	1/16	1/64		DOUBLE HEX
HL 398	TENSION	6AL-4V	1/16	1/64		
HL 399	TENSION	TI-50M	1/16	STD		USE WITH HL332 & HL333 PINS
HL 402	SPECIAL	A-286	SPECIAL			USE WITH HL401 SHOULDER PINS
HL 470		2024				
HL 471						
HL 472	TENSION	17-4PH	1/16	STD		SPECIAL APPL
HL 473	TENSION	17-4PH	1/16	STD		
HL 474		303SST				
HL 475	TENSION	303SST	1/16	1/64		SELF-ALIGNING
HL 476	SHEAR	6AL-4V	1/16	1/64		SELF-ALIGNING
HL 477	SHEAR	2024	1/16	3/64		USE WITH AL PINS 3/64 O/S FOR HL377

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 478	TENSION	A-286	1/16	1/32		1/32 O/S FOR HL278
HL 479	SHEAR	2024	1/16	1/64		
HL 480	TENSION	WASPALLOY	1/16	STD		
HL 481		A-286				
HL 482	SHEAR	2024	1/16	STD		SELF-ALIGNING
HL 483	SHEAR	2024	3/32	STD		SELF-ALIGNING
HL 484	SPECIAL	6AL-4V	1/16	STD		SEALING
HL 485	SHEAR	A-286	1/16	STD		SIX-WING FEATURES
HL 486	TENSION	303SST	1/16	1/64		
HL 487		303SST				
HL 488	TENSION	303SST	1/16	1/64		
HL 489	TENSION	A-286	1/16	STD		SIX-WING FEATURES
HL 490	SHEAR	2024	3/32	STD		
HL 491	SHEAR	6AL-4V	1/16	1/32		
HL 492	SHEAR	2024	3/32	STD		
HL 493	TENSION	303SST	1/16	1/32		
HL 494	SHEAR	303SST	1/16	1/64		
HL 494LP	SHEAR	303SST	1/16	1/64		
HL 495		INCOLOY 905				

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 496	TENSION	17-4PH	1/32	STD		
HL 497	SHEAR	3AL-2.5V	1/16	1		
HL 498	TENSION	6AL-4V	1/16	STD		DOUBLE HEX, FOR HL812-5-()
HL 499	SPECIAL	TI-50M	SPECIAL			DOUBLE HEX, FOR HL312-5-()
HL 502	SPECIAL	303SST	SPECIAL			USE WITH HL502
HL 570	SHEAR	2024	1/16	STD		SPECIAL FOR MCDONNELL
HL 571	SPECIAL	3AL-2.5V				HONEYCOMB
HL 572	SPECIAL	303SST	1/16	STD		LOW PRELOAD APPL
HL 573	SPECIAL	17-4PH	1/16	STD		SPECIAL APPL
HL 574	SHEAR	17-4PH	1/16	1/64	HL674	
HL 575		COLUMBIUM	1/16			
HL 576	SHEAR	A-286	1/16	STD		MECHANICAL LOCK
HL 577	SHEAR	2024	1/16	1/32	HL777	1/32 O/S FOR HL177
HL 578	TENSION	A-286	1/16	STD		
HL 579	SHEAR	2024	3/32	1/64		AUTO FEED
HL 580	SHEAR	2024	1/16	STD		MECHANICAL LOCK
HL 581	SPECIAL	303SST	SPECIAL			HONEYCOMB APPL
HL 582	SHEAR	2024	1/16	STD		SELF-ALIGNING
HL 583	SPECIAL	7075	1/16	STD		SPECIAL APPL

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 584	SHEAR	303SST	1,16	STD	HL684	MECHANICAL LOCK
HL 585	SHEAR	303SST	1,16	STD	HL684	MECHANICAL LOCK
HL 585DU	SHEAR	303SST	1/16	STD		MECHANICAL LOCK, USE ON HL349
HL 586	SPECIAL	303SST	SPECIAL			USE ON HL519
HL 587	TENSION	303SST	3/32	1/64		
HL 588	TENSION	347FM	1/16			
HL 589		6AL-4V				
HL 590	SHEAR	2219	1/16	STD	HL690	
HL 591	SHEAR	2219	1/16	STD	HL691	SELF-ALIGNING
HL 592	TENSION	6AL-4V	1/32	STD		USE ON HL342 OR HL343
HL 593	SPECIAL	303SST	SPECIAL			DOUBLE HEX, REPLACE HL586-6
HL 594	SHEAR	303SST	3/32	1/64		
HL 595	TENSION	6AL-4V	1/16	STD		SELF-ALIGNING
HL 596	SPECIAL	17-4PH	1/32	STD		
HL 597	SPECIAL	A-286				HONEYCOMB APPL
HL 598	SPECIAL	A-286				HONEYCOMB APPL
HL 599	SPECIAL	WASPALLOY				
HL 670	SPECIAL	2024	1/16	STD		
HL 671	SHEAR	7075	1/16	1/64		SEALING

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 672		ALLOY STEEL				
HL 673	TENSION	17-4PH	3/32	1/64		
HL 674	SHEAR	17-4PH	1/16	1/32		1/32 O/S FOR HL574
HL 675	SHEAR	303SST	1/16	1/32		SELF-ALIGNING 1/32 O/S FOR HL175
HL 676	SHEAR	303SST	3/32	1/64		SELF-ALIGNING
HL 677	SHEAR	2024	3/32	1/64		
HL 678	TENSION	A-286	3/32	1/64		
HL 679		6AL-4V	1/16	1/32		
HL 680		303SST				MECHANICAL LOCK
HL 681	SPECIAL	7075	1/16			DOUBLE HEX, SEALING
HL 682		7075				
HL 683	SHEAR	2024	3/32	1/64	HL783	SELF-ALIGNING
HL 684	SPECIAL	303SST	1/16			MECHANICAL LOCK
HL 685	SHEAR	A-286	1/16	1/32		SELF-ALIGNING 1/32 O/S FOR HL185
HL 686						SPECIAL ASSIGNED TO SPS
HL 687	SPECIAL	ALLOY STEEL				SPECIAL APPL
HL 688	SHEAR	WASPALLOY	1/16			
HL 689		303SST				
HL 690	SHEAR	2219	1/16	1/32		1/32 O/S FOR HL590

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 691	SHEAR	2219	1/16	1/32		1/32 O/S FOR HL591
HL 692	TENSION	6AL-4V	1/32	STD		USE ON HL542 OR HL543
HL 694	SHEAR	A-286	3/32	1/64		
HL 695	SPECIAL	ALLOY STEEL	1/16	1/64		USE ON HIGH PRELOAD PIN
HL 696		2024				
HL 697	SHEAR	ALLOY STEEL	1/16	1/64		USE ON HIGH PRELOAD PIN
HL 698	TENSION	303SST	1/16	STD		USE ON HIGH PRELOAD PIN
HL 699	TENSION	17-4PH	1/16	STD		USE ON HIGH PRELOAD PIN
HL 770	SHEAR	2024	1/16	STD	HL779	USE ON PIN WITH M88 LUBE
HL 774	SHEAR	17-4PH	3/32	1/32		
HL 775	SPECIAL	ALLOY STEEL	1/16	1/64		SELF-ALIGNING
HL 776	SHEAR	17-4PH	3/32	1/32		SELF-ALIGNING 1/32 O/S FOR HL676
HL 777	SHEAR	2024	1/16	3/64		3/64 O/S FOR HKL577
HL 779	SHEAR	2024	1/16	1/64		
HL 780		WASPALLOY				ASSIGNED TO FAIRCHILD
HL 781	SHEAR	7075	1/16			DOUBLE HEX, SEALING
HL 782	SHEAR	2024	1/16	1/64		SELF-ALIGNING
HL 783	SHEAR	2024	3/32	1/32		SELF-ALIGNING 1/32 O/S FOR HL683
HL 784		2024				

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 785	SHEAR	303SST	1/16	1/64		SELF-ALIGNING
HL 786	SPECIAL	ALLOY STEEL	1/16			SPECIAL APPL
HL 787	SPECIAL	ALLOY STEEL	1/16	1/32		1/32 O/S FOR HL386
HL 788	SPECIAL	303SST	1/16	STD	HL988	MECHANICAL LOCK, SELF-ALIGNING
HL 789						
HL 790	SPECIAL	6AL-4V	1/16	1/64		
HL 791	SHEAR	17-4PH	1/16	1/64	HL674	USE ON STD. & 1/64 O/S PINS
HL 792	TENSION	17-4PH	1/16	1/64	HL972	USE ON STD. & 1/64 O/S PINS
HL 794	SPECIAL	303SST	1/16	1/64		
HL 795	SHEAR	303SST	1/16	1/64		
HL 797	SHEAR	A-286	1/16	1/64		
HL 798	SHEAR	A-286	1/16	STD		SELF-ALIGNING
HL 799	SPECIAL	ALLOY STEEL	SPECIAL			DOUBLE HEX, USE ON HL800
HL 870	SHEAR	2024	1/16	STD		
HL 871		6AL-4V				
HL 872		303SST				
HL 873		17-4PH				
HL 874	TENSION	303SST	1/16	1/64		
HL 875	TENSION	303SST	1/16	STD		SELF-ALIGNING

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PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL 876	TENSION	A-286	1/16	1/64		
HL 877	TENSION	A-286	1/16	STD		SELF-ALIGNING
HL 878		SPECIAL				
HL 880	SHEAR	WASPALLOY	SPECIAL			DOUBLE HEX
HL 882	SPECIAL	A-286	1/16	STD		MECHANICAL LOCK, SELF-ALIGNING
HL 883	SHEAR	2024	1/16	STD		SELF-ALIGNING
HL 884		303SST				BEING DEVELOPED 1993
HL 887	SPECIAL	17-4PH	1/16	1/64		
HL 888	SPECIAL	17-4PH	1/16	1/64		DOUBLE HEX
HL 889	SPECIAL	17-4PH	SPECIAL			DOUBLE HEX, USE ON WHEEL HL
HL 890	SPECIAL	17-4PH	SPECIAL			DOUBLE HEX, USE ON WHEEL HL
HL 891	SPECIAL	ALLOY STEEL	SPECIAL			DOUBLE HEX, USE ON WHEEL HL
HL 894	TENSION	A-286	1/16	STD		SELF-ALIGNING, NO LUBE
HL 895	SHEAR	A-286	1/16	STD		SELF-ALIGNING, NO LUBE
HL 896	TENSION	A-286	1/16	1/64		USE ON NO LUBE PINS
HL 897	SHEAR	A-286	1/16	1/64		USE ON NO LUBE PINS
HL 898	SPECIAL	6AL-4V	1/16	STD		
HL 899	SPECIAL	6AL-4V		1/64		
HL 970	SHEAR	2024	1/16	STD		

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HL 971		6AL-4V				
HL 972	TENSION	17-4PH	1/16	1/32		1/32 O/S FOR HL792
HL 973	TENSION	17-4PH	1/16	STD		NO LUBE
HL 974	SPECIAL	2024	1/16	1/64		SEALING
HL 976	SPECIAL	2024	1/16	STD		SEALING
HL 977	SHEAR	2024	1/16	1/64		
HL 979	SHEAR	2024	1/16	1/64		
HL 982	SHEAR	2024	1/16	STD		SELF-ALIGNING,USE ON TAPERLOK
HL 987	TENSION	303SST	1/16	1/64		
HL 988	SPECIAL	303SST	1/16	STD		MECHANICAL LOCK, SELF-ALIGNING
HL 994		303SST				
HL1001	TENSION	ALLOY STEEL	1/16	1/64		
HL1070	SHEAR	7050	1/16	1/64		
HL1072		CREST				
HL1074	SPECIAL	6061	1/16	1/64		DOUBLE HEX
HL1075	TENSION	303SST	1/16	STD		SELF-ALIGNING, SPECIAL APPL
HL1076	SPECIAL	6AL-4V	1/16	STD		SEALING, LOW PROFILE
HL1078		A-286				NO DRAWING
HL1079		6AL-4V				NO DRAWING

HI-LOK COLLARS

PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL1080	SHEAR	2024	1/16	STD		SWAGE COLLAR
HL1086	TENSION	303SST	1/16	1/64		
HL1087	TENSION	300 SERIES	1/16	1/34	HL93	
HL1087A	TENSION	300 SERIES	1/16	1/64		
HL1090		2024				NO DRAWING
HL1094	SHEAR	300 SERIES	1/16	1/64		
HL1097	SHEAR	A-286	1/16	1/64		
HL1098	TENSION	6AL-4V	1/16	1/64		
HL1178		A-286				NO DRAWING
HL1187	TENSION	303SST	1/16	1/64		
HL1187GB	TENSION	303SST	1/16	1/64		HS SPEC 387
HL1187UG	TENSION	303SST	1/16	1/64		
HL1197	SHEAR	A-286	1/16	STD		
HL1274M		A-286	1/16	STD		SEALING
HL1276	SHEAR	6AL-4V	1/16	1/64		SEALING
HL1285	SPECIAL	ALLOY STEEL	1/16	1/64		DOUBLE HEX
HL1285M	SPECIAL	ALLOY STEEL	1/16	1/64		NUT VERSION
HL1286		CRES				NO DRAWING
HL1287	TENSION	303SST	1/16	3/64		

HI-LOK COLLARS

PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL1370	SHEAR	2024	1/16	STD		DOUBLE HEX
HL1371	TENSION	300 SERIES	1/16	1/64		DOUBLE HEX
HL1372	SPECIAL	300 SERIES	1/16	1/32		DOUBLE HEX
HL1373	SHEAR	300 SERIES	1/16	1/64		DOUBLE HEX
HL1374	TENSION	A-286	1/16	STD		DOUBLE HEX
HL1375	SPECIAL	ALLOY STEEL	1/16	STD		SEALING, DOUBLE HEX
HL1376	SHEAR	ALLOY STEEL	1/16	STD		DOUBLE HEX
HL1377		ALUM.				NO DRAWING
HL1378		A-286				NO DRAWING
HL1379	SHEAR	2024	1/16	1/64		DOUBLE HEX,HAS SEALANT GROOVES
HL1380		ALLOY STEEL				NO DRAWING
HL1381	SPECIAL	ALLOY STEEL	1/16	STD		DOUBLE HEX
HL1382	SHEAR	300 SERIES	SPECIAL	1/64		DOUBLE HEX, DEEP CBORE
HL1383						NO DRAWING
HL1384	SHEAR	ALLOY STEEL	1/16	1/64		DOUBLE HEX
HL1385	SPECIAL	ALLOY STEEL	SPECIAL			DOUBLE HEX
HL1386	SPECIAL	ALLOY STEEL	1/16	1/32		DOUBLE HEX
HL1387	TENSION	ALLOY STEEL	1/16	1/64		DOUBLE HEX
HL1388		INCONEL				NO DRAWING

HI-LOK COLLARS

PART NUMBER	APPLICATION TYPE	MATERIAL	GRIP VARIATION	OVERSIZE	NEXT O/S	COLLAR DESCRIPTION
HL1389	TENSION	ALLOY STEEL	1/16	1/64		DOUBLE HEX,USE ON HL1316 HL1317 PINS
HL1390		C1137	1/16	1/64		DOUBLE HEX,USE ON HL1316 HL1317 PINS
HL1391		6AL-4V				
HL1392	SPECIAL	ALLOY STEEL	1/16	1/64		DOUBLE HEX, USE ON HL1308 HL1309 PINS
HL1393	TENSION	303SST	1/16	1/32	HL1287	
HL1394		6AL-4V				
HL1395		STEEL				NO DRAWING
HL1396	SPECIAL	ALLOY STEEL	1/16	1/32		DOUBLE HEX
HL1397		A-286				
HL1398	SPECIAL	A-286	1/16	1/32		DOUBLE HEX, USE ON HL1325 PINS
HL1399	SPECIAL	ALLOY STEEL	1/16	1/64		DOUBLE HEX, USE ON HL1313 HL1314 HL1315 PINS
HL1587	TENSION SPECIA	300 SERIES	1/16	1/64		
HL1598	TENSION SPECIA	6AL-4V	1/16	1/64		
HL1774	SPECIAL	ALLOY STEEL	1/16	STD		SELF-ALIGNING, DOUBLE HEX
HL1775	SPECIAL	ALLOY STEEL	1/16	STD		SELF-ALIGNING, DOUBLE HEX
HL1893	TENSION	303SST	1/16	1/32		